

Q61036-P ENGINE MOUNT KIT

This kit is a direct replacement for the original 200PH (Q61036) isolator mount.
 The existing 3/8" diameter hole must be enlarged to 13/16" diameter.
 This is easily accomplished using a Step Bit. This is an important critical step.
 DO NOT OVERSIZE THIS HOLE

QTY	PT#	Description
4	AT95020	Spacer, Block, Eng Mnt, 582
1	AT9522	Spacer, Washer, Eng Mnt, 582
1	AB2200	Mount, Barry Firm
1	AN6-27a	Bolt, 3/8" X 2-7/8"
1	AN365-624	Nut, Nyloc, 3/8" Reg.
1	AN970-6	Washer, Fender, 3/8"
1	AN970-616	Washer, 3/8"
4	AN4-15a	Bolt, 1/4" X 1-5/8"
4	AN365-428	Nut, Nyloc, 1/4" Reg.
4	AN960-416	Washer, 1/4"

Loosely assemble the 4 aluminum Spacer Blocks to the Lower Engine Mount Plate using the AN4-15a bolts. Assemble the Rubber Mount Assembly (per Drawing) onto the Top Engine Mount Plate. Be sure the Aluminum Washer is centered onto the isolator. Insert the AN6 Bolt thru the assembly and secure using 3/8" washer and locknut. Securely tighten ALL the Locknuts. Check all nuts after 1 hour run time.

